RUSSTECHNICAL NOTES

CACL CALCULATIONS

77%-80% (Flake) Calcium Chloride

1% dose = 1% CACL by weight of cementitious

Example:

500 lbs./yard x .01= 5.0 lbs./ yard of 77% - 80% flake or 5.00 lbs./yard x .78 (78% activity level) = 3.90 lbs. 100% CACL

29% Liquid Calcium Chloride (100% activity level)

1% dose = 32 ozs./cwt.

Example:

5.0 cwts. x 32 ozs./cwt. = 160ozs./ yard 160 ozs./yard/128 ozs./gallon =1.25 gals./yard 1.25 gals./yard x 10.7lbs./gal. = 13.38 lbs 13.38 lbs. x .29 (29% solids) = 3.89 lbs. 100% CACL

