RUSSTECHNICAL NOTES

PRODUCT: Finishease NC

DOSAGE RANGE: 3 to 12 ozs./cwt.

OPTIMUM SLUMP RANGE: 4" to 8"

Dosage ozs./cwt.	Approximate % Water Reduction	Approximate Slump Gain	Retardation/Acceleration @ 70 F (-) is Acceleration (+) is Retardation, Hr:Min	Approximate % Change of AEA Dosage
3	6	0"	-0:15	-15%
5	8	1"	-0:01	-18%
7	10	2"	+0:12	-20%
9	12	3"	+0:18	-22%
12	15	4"	+0:26	-25%

GENERAL RULES OF THUMB:

- 1. For each additional 2 ozs./cwt. of **FINISHEASE NC**, slump will increase 1"
- 2. When adding accelerators to mid-range doses of **FINISHEASE NC**, it may require (approximately 1/2%) extra accelerator to achieve normal acceleration.
- 3. When adding retarders to mid-range doses of **FINISHEASE NC**, it may require (approximately 33%) less retarder to achieve normal retardation.

